

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1           **Claim 1 (currently amended):**     An image forming  
2     apparatus comprising:

3           a photosensitive member which is rotatably disposed,  
4     and on which an electrostatic latent image is developed to  
5     form a toner ~~image~~ image;

6           a cleaning blade which comprises a body portion  
7     configured by an elastic plate member, and a base plate  
8     portion supporting said body portion, and which removes  
9     away a toner that remains on said photosensitive member  
10    after the toner image is transferred, by means of said body  
11    portion that pressingly contacts said photosensitive  
12    member;

13          a housing which holds said photosensitive member and  
14    said cleaning blade; and

15          a recess which is disposed in said housing, and which  
16    accommodates at least part of said base plate,

17          wherein said cleaning blade being pressingly secured  
18    to said recess by said photosensitive member.

1           **Claim 2 (original):**     An image forming apparatus  
2     according to claim 1, wherein said recess which is disposed

3 in said housing has first and second projections which butt  
4 against said base plate portion.

1 **Claim 3 (original):** An image forming apparatus  
2 according to claim 2, wherein said base plate portion has  
3 first and second end portions in a direction which is  
4 parallel to a rotation axis of said photosensitive member,  
5 said housing has first and second recesses which are  
6 opposed to said first and second end portions of said base  
7 plate portion, respectively,

8 each of said first and second recesses has said first  
9 and second projections,

10 said first end portion of said base plate portion  
11 butts against said first and second projections of said  
12 first recess, and

13 said second end portion of said base plate portion  
14 butts against said first and second projections of said  
15 second recess.

1 **Claim 4 (original):** An image forming apparatus  
2 according to claim 1, wherein part of said base plate  
3 portion is pressed against a bottom of said recess.

1 **Claim 5 (original):** An image forming apparatus  
2 according to claim 4, wherein said cleaning blade is  
3 secured to said housing by said photosensitive member, said

4 first and second projections, and said bottom of said  
5 recess.

1           **Claim 6 (original):** An image forming apparatus  
2 according to claim 2, wherein said recess has said bottom,  
3 a first wall which is positioned in front of said bottom in  
4 a rotation direction of said photosensitive member, and a  
5 second wall which is positioned in rear of said bottom in  
6 the rotation direction of said photosensitive member,  
7           said first projection is disposed on said first wall  
8 with being separated from said bottom by a predetermined  
9 distance, and  
10           said second projection is disposed on said second wall  
11 with being separated from said bottom by a distance which  
12 is larger than said predetermined distance.

1           **Claim 7 (original):** An image forming apparatus  
2 according to claim 2, wherein longitudinal directions of  
3 said first and second projections are parallel to a  
4 rotation axis of said photosensitive member.

1           **Claim 8 (original):** An image forming apparatus  
2 according to claim 1, wherein a hook which prevents said  
3 cleaning blade from slipping off said housing is disposed  
4 on said housing.

1           **Claim 9 (original):**    An image forming apparatus  
2       according to claim 8, wherein an engagement portion which  
3       is to be engaged with said hook is disposed in said base  
4       plate portion of said cleaning blade.

1           **Claim 10 (original):**   An image forming apparatus  
2       according to claim 8, wherein said hook is disposed in a  
3       vicinity of each of said first and second end portions of  
4       said base plate.

1           **Claim 11 (original):**   An image forming apparatus  
2       according to claim 3, wherein part of said base plate  
3       portion is pressed against a bottom of said recess.

1           **Claim 12 (original):**   An image forming apparatus  
2       according to claim 3, wherein said recess has said bottom,  
3       a first wall which is positioned in front of said bottom in  
4       a rotation direction of said photosensitive member, and a  
5       second wall which is positioned in rear of said bottom in  
6       the rotation direction of said photosensitive member,  
7       said first projection is disposed on said first wall  
8       with being separated from said bottom by a predetermined  
9       distance, and  
10       said second projection is disposed on said second wall  
11       with being separated from said bottom by a distance which  
12       is larger than said predetermined distance.

1           **Claim 13 (original):**   An image forming apparatus  
2       according to claim 12, wherein a hook which prevents said  
3       cleaning blade from slipping off said housing is disposed  
4       on said housing.

1           **Claim 14 (original):**   An image forming apparatus  
2       according to claim 3, wherein longitudinal directions of  
3       said first and second projections are parallel to a  
4       rotation axis of said photosensitive member.

1           **Claim 15 (original):**   An image forming apparatus  
2       according to claim 3, wherein a hook which prevents said  
3       cleaning blade from slipping off said housing is disposed  
4       on said housing.

1           **Claim 16 (original):**   An image forming apparatus  
2       according to claim 5, wherein a hook which prevents said  
3       cleaning blade from slipping off said housing is disposed  
4       on said housing.

1           **Claim 17 (original):**   An image forming apparatus  
2       according to claim 6, wherein a hook which prevents said  
3       cleaning blade from slipping off said housing is disposed  
4       on said housing.

1           **Claim 18 (original):**   An image forming apparatus  
2       according to claim 7, wherein a hook which prevents said  
3       cleaning blade from slipping off said housing is disposed  
4       on said housing.

1           **Claim 19 (original):**   An image forming apparatus  
2       according to claim 14, wherein a hook which prevents said  
3       cleaning blade from slipping off said housing is disposed  
4       on said housing.

1           **Claim 20 (original):**   An image forming apparatus  
2       according to claim 15, wherein an engagement portion which  
3       is to be engaged with said hook is disposed in said base  
4       plate portion of said cleaning blade.